

Turning grade comparison CERATIZIT



ISO ANSI	CERATIZIT		Böhlerit		Widia		Valenite		Iscar		Kenna Hertel		Mitsubishi		Safety		Sandvik Coromant		Seco Tools		Stellram		Sumitomo		Toshiba Tungaloy		Walter	
	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated	coated	uncoated
P01- P10	TCM407 CTC1110		LC215B LC215C		TN7005	TTX	SV405 SV305	VC8	IC428		KC9010 KC9110 CPX	P10	U505 UE6005 U66		GC4015 GC1525		TP05		MP37 NL25	T25		AC05 AC05A AC105		T7015 TD905		WTA33		
P10-P20	CTC1110 CTC1115		LC215B LC215C		TN7010 TN7015 TN150 TN200	TTX	SV510 SV410 SV515 SV415 SV320	VC7	IC9015 IC8048 IC848 IC570 IC8005	IC70	KC9010 KC9110 KC810 13E	P20	UC6010 U610 U6020	ST110T	ORX OR1500 ON210	S1S	GC4015 GC4025	S1P	TP100 TP1000 TP15	850	MP37 NL25 SC1519	T25 T14	AC2000 AC720 AC15 AC10 AC500G	ST10P	T7015 GH330 TD915	TX100 TX10S	WAP10 WAP20 WTA33 WTA31 WTL82	
P20-P30	CTC1125	S26T	LC225C	SBF	TN7015 TN7025 TN200 TN250 TPC25	TTM	SV515 SV415 SV525 SV320 SV315	VC7	IC9025 IC8048 IC848 IC530N IC8005		KC9025 KC990 KC9125 CM2 CW2	P25	UC6025 U625 UP20M	ST120T UT120T	OR110 OR2500 ON125	SY3	GC4025 GC1020 LC25	S4	TP200 TP20 TP25	870 S25M	MP26 NL25 TP21	S3X7 T12	AC2000 AC25 AC225	ST20E	T7015 T7020 T7025 GH330	TX20 UX25 TX25 TU10	WTA43 WTA41 WAP30 WTA43	VP3
P30-P40	CTC1135 CTC2135	S40T	LC235C R635	SB40	TN7035 TN350 TN35 TPC35	TTM	SV525 SV330 SV230 SV325 VC905	VC5	IC8025 IC3028 IC328 IC856	IC54	KC935 KC9040 KC850 KC8050 CW4 CL4		UE6035 US735	ST130T UT120T	OR45 OR5000	S4	GR4025 GC4035 LC25	S4	TP300 TP30 TP35	870	MP15 NL30	T04	AC3000 AC230	ST30E A30	T7025 TD930	TX30 UX30 TU20	WTA51 WTN53	WP3
P40-P50	CM45 Gm306	S40T	R645		TN350 TPC35	TTR	SV235 SV525 SV230 V1N VC911	VC111	IC8025 IC635 IC3028 IC328 IC908	IC54	KC9040 KC9045 KC850 KC8050 CM5			UT140T	OR50		GC4035	S6	TP300 TP40 TP400	S25M	NL92 DFZ	T04	AC3000 AC720		T7025	TX30 TX40		
M10-M20	CTC1115 CTP2120	U17T	LC215C		TN8025 TN7015 TN200		VC925 SV510 SV410 SV310 SV315	VC29 VC2	IC907 IC8025 IC8048 IC570		KC9215 KC730 KC732 13E CM2	K313 K68 KM1 KF1		UT110T UT120T	OR310 OR2500 ON125	KX2	GC2015 GC1020 GC1025 GC215	H10A	CP20 CP25	890	MP37 NL25	T22	EH10Z AC500G	EH10	T7015 TD905 T6020	TU10 TU20	WAP10 WTA31 WTA33 WAX10 WAM10	WK1
M20-M30	CTP2120 CTC1125 CTC1135		LC225C		TN8025 HK35 TN7035 TN350		VC901 SV230 SV415 SV320 SV325	VC29 VC2 VC901	IC9025 IC8025		KC935 KC810 CL4 CM3	KMF	U625 US735	UT120T	OR5000	N	GC2025 GC4035	H13A	TP200 TP20 TP25 CP50	883 H15T	MP26 MP15 NL30	S3X7	AC2000 AC304	EH20 A30	T7025 T7020 GH330 TD915 T6030 T725X	TU20 UX30	WAM20 WAP20 WTA41 WTA43	WMG20
M30-M40	CTC1135 CTC2135 Gm306	S40T	LC435C R635	HB30F	TN7035 TN350		VC901 SV415 SV230 SV235 V1N	VC111 VC101	IC3028 IC328 IC635	IC28 IC54	KC9240 KC9040 KC9045 KC850 CM5		US735	UT120T UT140T	OR50		GC2035 GC235 GC4035	H10F	TP300 TP30 TP40 CP50	370 S25M	MP15 NL92 DFZ	T04	AC3000 AC25	EH20 A30	T7025 TD930	UX30 UX40	WAP30 WAM30	WMG30 WP3
K01-K10	Sr17	H10T	LC215C LC215B	HB01 HB10F	TN5015 HK150 HK15	THM-F	SV405 SV305 SV510	VC3 VC29	IC907 IC428 IC570		KC9120 KC9315 KC9010 KC9110 CPX/13E	K313 K68	UE6005 UC5015 U410 U505	HT105	OR3305	KX2	GC1005 GC3005 GC3015		TX100 TP05 TP10 CP20 TP1000	999	MP37 NL25 TP21 SC1519	HA HTA	AC10G AC105G EH10Z AC700G	H2 H1	T5010 GH110 TD905	TH03	WTA13 WAK10 WTA33	
K10-K20	Sr17 CTC1115 CTP2120	H216T U17T	LC215C		TN5015 TN5020 HK150 HK15	THM	SV410 SV510 SV415 SV515 V01	VC29 VC3	IC9015 IC8048 IC848	IC20	KC9120 KC9010 KC9110 KC9315 KC990	K313 KM1 KF1	UC6010 U410	HT110T TF15	OR1500 OR210	N	GC3015 GC4015 GC1020	H10A	TX150 TP100 TP10 CP20	890 H15	MP26 NL25 TP21	H21 H21	AC10G AC105G EH10Z AC300G	H1 EH10	T5010 GH110 TD915	TH10	WTA11 WAK20 WTA31 WTA43 WAX10	WK1 WKM WMG20
K20-K30	CTC1125		LC215B LC215C	HB30F	TN5020 HK35	THM	SV415 SV515 SV315 VC928	VC2 VC28 VC29	IC8048 IC3028 IC328	IC10	KC9120 KC9025 KC9125 KC9325		UP20M	HT120T	OR2500 ON125	N	GC3025 GC4025 GC4035	H13A	TX150 TP15 CP50	883	MP26 MP15 NL30	H21 H91 H17	AC10G EH20Z AC500G	EH20 G10E	T5020	KS20	WTA23 WTA41	WK30 WKM WMG30
K30-K40					HK35		SV415 SV525 SV325 SV230	VC111 VC101	IC8048 IC3028 IC328	IC28	KC935			HT120T			GC3025 GC4035	H13A	CP50	875	NL92	H91 H17			T5020	G2 KS20		WK30 WK40